# 140ACI03000 I/O Analog In Module

### Overview

The Analog Input 8 Channel Unipolar module accepts mixed current and voltage inputs. Required jumpers between the input and sense terminals for current input measuring are included with the module.

## Specifications

The following table shows the specifications for the ACI03000 analog input module.

Specifications		
Number of Channels	8 Differential	
LEDs	Active: Indicates bus communication present.	
	F: Indicates channel fault. <b>NOTE</b> : This module produces a fault signal F if any one channel detects a broken wire condition in the 4 20 mA range.	
Required Addressing	9 Words In	
Voltage Input		
Linear Measuring Range	1 5 Vdc	
Absolute Maximum Input	50 Vdc	
Input Impedance	> 20 MΩ	
Current Input		
Linear Measuring Range	4 20 mA	
Absolute Maximum Input	25 mA	
Input Impedance	250 Ω +/- 0.03%	
Resolution	12 Bits	
Accuracy Error @ 25° C	Voltage Mode   Typical: +/- 0.05% of full scale   Maximum: +/- 0.1% of full scale   Current Mode Add +/- 0.03% to voltage specification	
Linearity	+/- 0.04%	
Accuracy Drift w/Temperature	Typical:   +/- 0.0025% of full scale / ° C     Maximum:   +/- 0.005% of full scale / ° C	
Common Mode Rejection	> -72 dB @ 60Hz	
Input Filter	Single pole low pass, -3 dB cutoff @ 15 Hz, +/- 20%	

Specifications	
Isolation	
Channel to Bus	1000 Vdc, 3000 Vpp, for 1 minute
Operating Voltage	
Channel to Channel	30 Vdc max
Update Time	5 ms for all channels
Fault Detection	Broken wire (4 20 mA mode) or under voltage range (1 5 V)
Bus Current Required	240 mA
Power Dissipation	2 W
External Power	Not required for this module

**NOTE:** Calibration is not required for this module.

# Wiring Diagram

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# **Possible Equipment Failure**

When configured for voltage inputs (no jumper installed between INPUT(+) and ISENSE terminals), if a broken field wire occurs, readings will be non-zero and not predictable.

Failure to follow these instructions can result in injury or equipment damage.



The following figure shows the wiring diagram for the 140ACI03000 module.

### **External Wiring Recommendation**

- **1.** The user supplies the current and voltage sources (installation and calibration of fuses are at the discretion of the user).
- 2. Use shielded signal cable. In noisy environnements, twisted shielded cable is recommended.
- 3. Shielded cables should be connected to the PLC's ground.
- 4. A Shield Bar (STB XSP 3000 and STB XSP 3010/3020) should be used to connect the shielded cable to ground *(see page 782)*.
- 5. The maximum channel to channel working voltage cannot exceed 30 Vdc.
- **6.** N / C = Not connected.

#### Diagnostic

- 1. Unused inputs may cause the activation of the F LED. To avoid this occurrence, please wire unused channels in voltage mode to a channel that is in use.
- 2. This module produces an error signal F if any channel detects a broken wire condition in the 4-20 mA range or a under voltage condition in the 1-5 V range.